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010391

**D206-651-041**  
**Job Sheet 195411**



**Part No:** D206-651-041

**Job Qty:** 4 pcs

**Part Name:** 206 A/B Ground Handling Wheel



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/22/19

**Job Tracking No:**

**Due Date:** 6/10/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

**Ship Via:**

Reprint

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 110   | Small Fab - 1               | 4 pcs | 6/10/19    |          | 0.00      | 0.69    | Small Fab - 1         |           | JUN 18 2019 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |             |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |             |
| 120   | QC 5                        | 4 pcs | 6/10/19    |          | 0.00      | 0.00    | QC 5 - 10             |           | JUN 18 2019 |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |             |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |             |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |             |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |             |
| 130   | Packaging 3-1 - Stock - B4B | 4 pcs | 6/10/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           | JUN 18 2019 |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |             |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |             |

|                  |       |         |           |                        |                    |
|------------------|-------|---------|-----------|------------------------|--------------------|
|                  |       |         |           | Packaging 3 - 7 - B4B  |                    |
|                  |       |         |           | Packaging 3 - 8 - B4B  |                    |
|                  |       |         |           | Packaging 3 - 9 - B4B  |                    |
|                  |       |         |           | Packaging 3 - 10 - B4B |                    |
|                  |       |         |           | Packaging 3 - 11 - B4B |                    |
|                  |       |         |           | Packaging 3 - 12 - B4B |                    |
|                  |       |         |           | Packaging 3 - 13 - B4B |                    |
|                  |       |         |           | Packaging 3 - 14 - B4B |                    |
|                  |       |         |           | Packaging 3 - 15 - B4B |                    |
|                  |       |         |           | Packaging 3 - 16 - B4B |                    |
|                  |       |         |           | Packaging 3 - 17 - B4B |                    |
|                  |       |         |           | Packaging 3 - 18 - B4B |                    |
|                  |       |         |           | Packaging 3 - 19 - B4B |                    |
|                  |       |         |           | Packaging 3 - 20 - B4B |                    |
|                  |       |         |           | Packaging 3 - 21 - B4B |                    |
|                  |       |         |           | Packaging 3 - 22 - B4B |                    |
|                  |       |         |           | Packaging 3 - 23 - B4B |                    |
|                  |       |         |           | Packaging 3 - 24 - B4B |                    |
|                  |       |         |           | Packaging 3 - 25 - B4B |                    |
|                  |       |         |           | Packaging 3 - 26 - B4B |                    |
|                  |       |         |           | Packaging 3 - 27 - B4B |                    |
|                  |       |         |           | Packaging 3 - 28 - B4B |                    |
|                  |       |         |           | Packaging 3 - 29 - B4B |                    |
|                  |       |         |           | Packaging 3 - 30 - B4B |                    |
|                  |       |         |           | Packaging 3 - 31 - B4B |                    |
|                  |       |         |           | Packaging 3 - 32 - B4B |                    |
|                  |       |         |           | Packaging 3 - 33 - B4B |                    |
|                  |       |         |           | Packaging 3 - 34 - B4B |                    |
|                  |       |         |           | Packaging 3 - 35 - B4B |                    |
|                  |       |         |           | Packaging 3 - 36 - B4B |                    |
| 135 DC - 1 - B4B | 4 pcs | 6/10/19 | 0.00 0.00 | DC - 1 - B4B           | DAS 21 JUN 18 2019 |
|                  |       |         |           | DC - 2 - B4B           | 9:59               |
| 140 QC 21 - FG   | 4 pcs | 6/10/19 | 0.00 0.00 | QC 21 - FG - 21        |                    |
|                  |       |         |           | QC 21 - FG - 70        | DAS 21 JUN 18 2019 |
|                  |       |         |           | QC 21 - SA - 53        | 9:59               |

Part Op **110** - (Small Fab) 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable  
 Descriptions: CBL-1240 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install  
 Lanyard D2690-8 (from open end) into pin D2711 a  
**120** - (QC5- Inspect part completeness to step on W/O)  
**130** - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D206-651-041 CHG001  
**135** - (Document Control) Photocopy bluefile & type labels per PPP D206-651-041 CHG001  
**140** - (QC21- Final Inspection - Work Order Release)

#### Job BOM

| Part / Item   | Component Name  | Quantity            | Operation         | Container |
|---------------|-----------------|---------------------|-------------------|-----------|
| CBL-1240      | Cable           | 7.5200 ft (1.88 ea) | 110-Small Fab - 1 | 5157330   |
| CBL-460       | Loop Sleeve     | 16 Ea (4 ea)        | 110-Small Fab - 1 | 5180085   |
| D2692         | Spring Pin Clip | 4 pcs (1 ea)        | 110-Small Fab - 1 | 511240    |
| D2711         | Lock Pin        | 4 pcs (1 ea)        | 110-Small Fab - 1 | 91165     |
| MS21042L3     | Nut             | 8 Ea (2 ea)         | 110-Small Fab - 1 | 5166712   |
| MS27039-1-08  | Screw           | 8 Ea (2 ea)         | 110-Small Fab - 1 | 5167111   |
| NAS1149D0363J | Washer          | 16 Ea (4 ea)        | 110-Small Fab - 1 | 5162884   |

GA117  
GA005

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 110-Small Fab - 1                  | CBL-1240       | 8        | 290       | 0         |
|                                    | CBL-460        | 16       | 1,169     | 0         |
|                                    | D2692          | 4        | 145       | 0         |
|                                    | D2711          | 4        | 58        | 0         |
|                                    | MS21042L3      | 8        | 1,439     | 0         |
|                                    | MS27039-1-08   | 8        | 445       | 0         |
|                                    | NAS1149D0363J  | 16       | 1,169     | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 6/17/19 9:57 AM dart.lacelle.linda



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Container No: S191442



Part: D206-651-041

Job No: 195411

Serial No/Batch: S191442

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/18/19